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(71)(72) 发明人/申请人: 黄陈才(HUANG, Chen, Cai) (CN/
CN); 中国广东省深圳市龙岗区黄阁镇黄阁坑大围村
工业区28号路雅强眼镜配件厂, Guangdong 518000
(CN).

(74) 代理人: 隆天国际知识产权代理有限公司(LUNG TIN
INT'L INTELLECTUAL PROPERTY AGENT
LTD.); 中国北京市朝阳区慧忠路5号远大中心B座18
楼, Beijing 100101 (CN).

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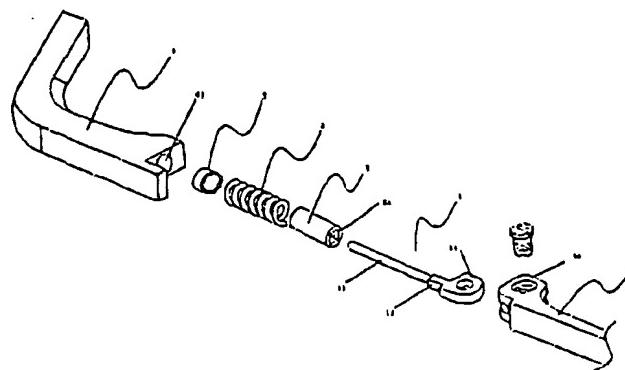
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所引用双字母代码和其它缩写符号, 请参考刊登在每期
PCT公报期刊起始的“代码及缩写符号简要说明”。

(54) Title: ELASTIC HINGE OF THE SPECTACLE FRAME AND MANUFACTURING METHOD THEREOF

(54) 发明名称: 眼镜架弹性铰链及其制造方法



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(57) Abstract: The invention relates to an elastic hinge of the spectacle frame and a manufacturing method thereof. The elastic hinge at least comprises an axle that is in turn sleeved by a locating block, an elastic means and a limit stop. The elastic force of the elastic hinge between the spectacle frame can be opened and closed easily with respect to the spectacle leg and the locating block ensures the stability of the movement above. The manufacturing method thereof at least includes the steps as follow: fabricating the basic form of the axle from metallic sheet material; pursing up the rear end of the axle into a cylinder with an appropriate diameter; processing the forside of the axle to obtain a hole of the hinge. The surface of the processed axle has no vestige of the die stamping and has a high fineness. And the surface of the axle after processing has a homogeneous density of the metallic molecule and has no stress concentration, which adds the rigidity of the axle and insures the stability. The length of the axle can be controlled as desired.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/CN2004/000071

A. CLASSIFICATION OF SUBJECT MATTER

IPC⁷:G02C S/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC⁷:G02C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Chinese Patent Application Publications

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, WPI, PAJ, CNPAT: ELASTIC HINGE PIVOT AXIS PISTON

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	CN.1165966A (EYETEC CO LTD) 26 Nov. 1997.	1-27
A	EP.0378969A1 (LN INDUSTRIES SA) 25 Jul. 1990.	1-27
A	WO.0179917A (CHEVASSUS SA) 25 Oct. 2001.	1-27
A	FR.2725046A1 (LUNETTERIE JULLIEN SA HENRY) 29Mar. 1996.	1-27

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	
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Date of the actual completion of the international search 07 Jun 2004 (07.06.2004)	Date of mailing of the international search report 24 - JUN-2004 (24 - 06 - 2004)
Name and mailing address of the ISA/CN 6 Xitucheng Rd., Jimen Bridge, Haidian District, 100088 Beijing, China Facsimile No. 86-10-62019451	Authorized officer Telephone No. (86-10)62085823

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/CN03/00972

Patent document Cited in search report	Publication date	Patent family member(s)	Publication date
CN.1165966A	26 Nov. 1997	EP.0807843 A CA.2203217A JP.9304741A US.5760869A KR.217496B	19 Nov 1997 13 Nov 1997 28 Nov 1997 02 Jun 1998 01 Sep 1999
EP.0378969A1	25 Jul. 1990	JP.2264214 CH.678364A AT.103081T DE.6891394SD	29 Oct 1990 30 Aug 1991 15 Apr 1994 21 Apr 1994
WO.0179917A	25 Oct. 2001	EP.1146381A AU.4447401A EP.1272891A	17 Oct 2001 30 Oct 2001 08 Jan 2003
FR.2725046A1	29 Mar. 1996	None	